

VARIAN VIISion RMS ASSY

#	E/G #	Description	OEM#
1	92861	Graphite Sleeve	E17078180

Note:

The Graphite Sleeves sold by Electro-Graph, for the Varian RMS Assembly (Rotating Mass Slits), are designed to be installed by the customer through a thermal process. This installation process involves the following:

1. Remove the used Graphite Sleeves from the metal cylinders, E17076440/1.
2. Place metal cylinders in environment that allows parts to freeze, causing minor thermal contraction
3. Place new Graphite Sleeves in furnace, up to a temperature that allows parts to expand, approximately 525 °C
4. Remove the Graphite Sleeves from furnace and the metal cylinders from the freezer and mate the parts together as shown in the assembly picture on the right

