

SOLID VIISion INSTALLATION INSTRUCTIONS

Assembly Steps:

1. Remove bottom bracket from source assembly and replace with new bottom bracket from Electro-Graph
 2. Place graphite chamber body on the new bottom bracket, ensuring tabs on bottom bracket fit snugly into graphite chamber
 3. Insert 4 new filament insulators into base of chamber
 4. Insert base liner into chamber, making sure filament insulators protrude through holes in base liner
 5. Install both side liners down into chamber, liner with the hole in it on the side of the chamber that has the hole in the side, ensuring the liners go deep enough to touch the bottom of the graphite chamber
 6. Install repeller end liners, ensuring top portion has the step facing up and in
 7. Screw graphite gas feed plug into chamber
- Install all internal components, including filaments, repeller's, baffles, inner and outer insulators**
8. Place tungsten shim top on side liners and between end liners, with "TOP" facing up
 9. Place graphite top on assembly
 10. Install new gas feed tube
 11. Place and locate retainer plate on source block
 12. Screw in retainer plate to ensure gas feed tube does not pull out during operation

