

ELECTRO-GRAPH[®]

SPECIFICATIONS

FINISHES

UNCONTROLLED

F-0: Fine Blast Finish

Purpose: To achieve a clean, uniform finish per E/G visual standard*

Process: Use Glass Impact Bead Ballontini "AQ" 325-Finer Grit.
Thickness & Material will determine P.S.I.
(35-60 P.S.I. has been found to work the best)

F-1: Light Blast Finish

Purpose: To achieve a clean, uniform finish per E/G visual standard*

Process: Use Glass Impact Bead Ballontini "AC" 60-100 Grit.
Thickness & Material will determine P.S.I.
(25-50 P.S.I. has been found to work the best)

F-2: Medium Blast Finish

Purpose: To achieve a clean, uniform finish per E/G visual standard*

Process: Use Silicon Carbide 80 Grit
Thickness & Material will determine P.S.I.
(20-120 P.S.I. has been found to work the best)

F-3: Heavy Blast Finish

Purpose: To achieve a clean, uniform, rough finish per E/G visual standard*

Process: Use Silicon Carbide 46 Grit
Thickness & Material will determine P.S.I.
(20-100 P.S.I. has been found to work the best)

*** E/G Visual Standard Samples available upon request**