

ELECTRO-GRAPH

SPECIFICATIONS

MACHINING

UNCONTROLLED

- M-1: Break all sharp edges .005/.025 (excluding graphite and boron nitride)
Graphite and boron nitride edge breaks to be .025 max
To be uniform
- M-2: All internal threads,
C'sink +.010 /-.010 above major dia .X 90 degrees.
(120 degrees for Helicoil or equivalent threaded inserts).
- M-3: All fillets .015 max.